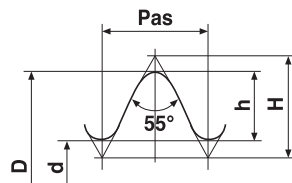


DIMENSIONS DES FILETAGES

Ø	Ø D	(x) Filets par pouce	Pas (mm)	(x) Filets par pouce	Pas (mm)
1/4"	13,157	19	1,337	18	1,411
3/8"	16,662	19	1,337	18	1,411
1/2"	20,955	14	1,814	14	1,814
3/4"	26,441	14	1,814	14	1,814
1"	33,249	11	2,309	11,5	2,209
1" 1/4	41,910	11	2,309	11,5	2,209
1" 1/2	47,803	11	2,309	11,5	2,209
2"	59,614	11	2,309	11,5	2,209
2" 1/2	75,184	11	2,309	8	3,175
3"	87,884	11	2,309	8	3,175
4"	113,030	11	2,309	8	3,175
Filetage Gaz			Filetage NPT		

Filetage gaz cylindrique BSPP ISO 228

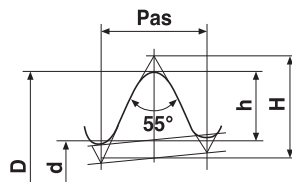


$$H = 0,9604 \times \text{pas}$$

$$h = 0,6043 \times \text{pas}$$

$$r = 13,73 \times \text{pas}$$

Filetage gaz conique BSPT ISO 7



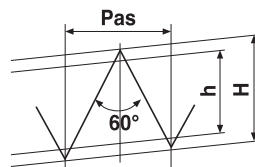
$$H = 0,9604 \times \text{pas}$$

$$h = 0,6043 \times \text{pas}$$

$$r = 13,73 \times \text{pas}$$

$$\text{conicité} : 6,25 \%$$

Filetage conique NPT ANSI B1.20



$$H = 0,9604 \times \text{pas}$$

$$h = 0,800 \times \text{pas}$$

$$\text{conicité} : 6,25 \%$$