# VP3V S4-PPH

# Pneumatic actuated ball valves 3-way



# **INSTRUCTIONS MANUAL**



Tél: (+33) 01 30 25 83 20 - Web: www.bamo.fr Fax: (+33) 01 34 10 16 05 - E-mail: info@bamo.fr Pneumatic actuated ball valves 3-way

**VP3V S4-PPH**08-04-2014 913 M1 05 C

**PLAS** 

913-05/1

#### **DESCRIPTION**

Pneumatic actuators are designed for controlling quarter turn plastic valves. For any other purpose, please report to us before start up; we may not be responsible of troubles due to other applications.

## 1. Fitting on the pipe line

#### 1.1. Precautions

Before fitting the valve, it is necessary to verify the chemical compatibility between all the elements (fluid vs. body, seals, seating joints).

#### 1.2. Assembly

Respect common precautions for the assembly of all elements together. All parts should correspond in dimensions, pressure & temperature limits.

#### 2. Pneumatic actuators connection

#### 2.1. Precautions

Fitting, connections, initial start-up and maintenance operations must be done by trained technicians. All European and local rules for pneumatic devices and systems must be respected.

### 2.2. Connecting the actuator

A pilot valve certified for our actuators would be preferable to any other devices:

Pilot valve: 3/2-way solenoid valve (single effect)Pilot valve: 5/2-way solenoid valve (double effect)

Compressed air supply through G 1/4" connection: acc. NAMUR specifications.

Control pressure: 6 bar as a minimum, 8 bar as a maximum

## 3. Assistance with manual operating

- Exhaust the compressed air before to intent a manual operating
- Turn on the spindle with an appropriate tool.



#### 4. Technical features

#### Valve materials

Body: PPH

Seals: EPDM or FPM

Ball: PPH
Ball seating joints: PTFE
Ball shapes: L shape or T shape

Process connections: Unions (solvent sockets)
Pressure: Unions (solvent sockets)
10 bar as a maximum up to 20°C

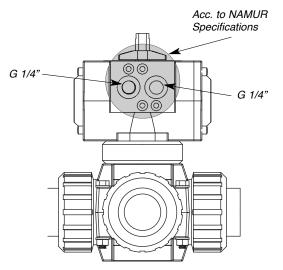
Pneumatic actuator Single or Double acting

Control pressure: 6 bar as a minimum, 8 bar as a maximum

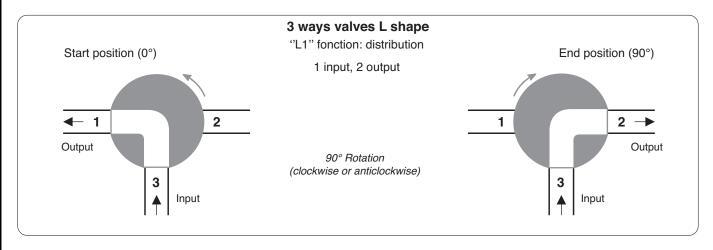
Connections: 1/4" G

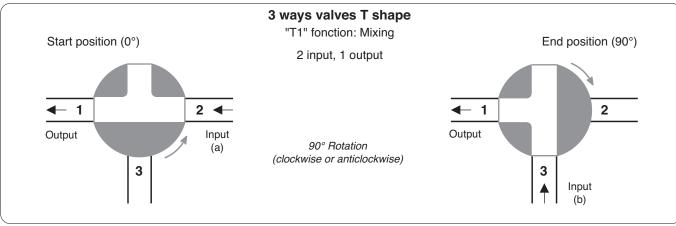
According to: NAMUR VDI/VDE 3845 and ISO 5211

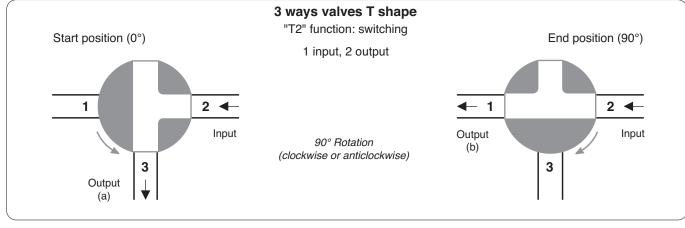
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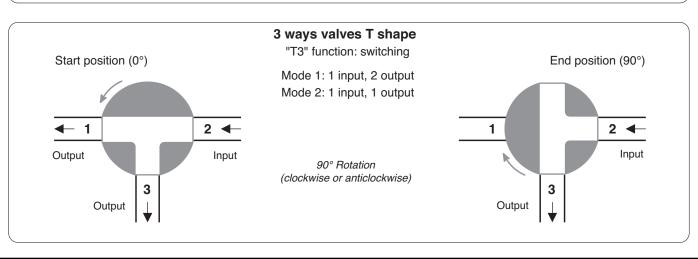


# 4. Specifications of 3 ways ball valve









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