

VE2V - INOX

Electrically actuated 2-way ball valves



INSTRUCTIONS MANUAL

BAMO MESURES

22, Rue de la Voie des Bans - Z.I. de la Gare - 95100 ARGENTEUIL

Tél : (+33) 01 30 25 83 20 - Web : www.bamo.fr

Fax : (+33) 01 34 10 16 05 - E-mail : info@bamo.fr

Electrically actuated
2-way ball valves

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1014 M1 01A

METAL

1014-01/1

DESCRIPTION

Electric actuators are designed for controlling quarter turn valves. For any other purpose, please report to us before start up; we may not be responsible of troubles due to other applications.

1. Fitting on the pipe line

1.1. Precautions

Before fitting the valve, it is necessary to verify the chemical compatibility between all the elements (*fluid vs. body, seals, seating joints*).

1.2. Assembly

Respect common precautions for the assembly of all elements together.
All parts should correspond in dimensions, pressure & temperature limits.

2. Electric motor connections

2.1. Precautions

- Fitting, connections, initial start-up and maintenance operations must be done by trained technicians.
All European and local rules for electric devices and systems must be respected.
- Follow the recommendations step by step as per following texts, otherwise a correct operation is not warranted.
- Check if the power supply input corresponds to the main power available on site (tag on the electric actuator)
- Do not fit the actuator head down.
- Do not fit the actuator at less than 30 cm from electromagnetic disturbance source.
- Do not wire several actuators on one reversing switch without lines separation
- **Shut off the main power supply before any operation such as:**
 - Opening the cover
 - Unlocking the clutch
 - Manual operating for emergency or maintenance
- The engine was tested on bench before shipment.
Limit switches are adjusted for a rotation of 90° (you may not have to modify this).
- Verify before mounting, the free rotation in place of manual handle (emergency manual override).
- The complete electric actuator is protection class IP65 and no need a specific maintenance.
- **An electric protection must be install (circuit-breaker, etc.) according to the engine power.**

2.2. Wiring and connecting automatism and power circuits

- Connection to earth (ground) is an obligation over 42 V voltage (today standards).
- Connector is DIN 436560 plug, 3 wire + ground

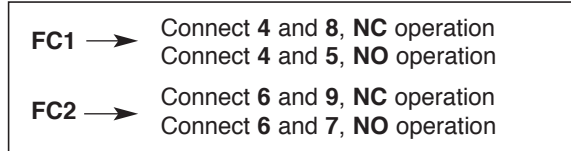
See §5. Electric wiring diagram

2.3. Limit switches *(See §5. Electric wiring diagram)*

2 limit switches are include in standard and they are set for a 90° rotation.

- Remove the manual emergency override or visual position indicator
- Remove the cover by unscrew the 4 screw
- Loosen the ISO M20 gland to reeve the wire
(ISO M20 gland is useful for 5.5 to 12 mm cable)

Now with the cover remove and the ISO M20 gland loosen you can plug the wires like this:

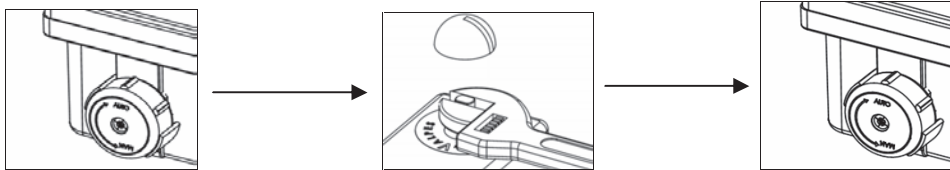


- For re-assembling the actuator make this operation in the reverse order

3. Emergency manual override

The priority functioning mode of this actuator is electric. Be sure than the power supply is switched off before using the manual override.

- Turn the knob to position **MAN** (counter-clockwise) and hold it in position.
- Turn the outgoing drive shaft of the actuator with the help of an adjusting spanner.
- In order to re-engage the reduction, release the knob (spring return).



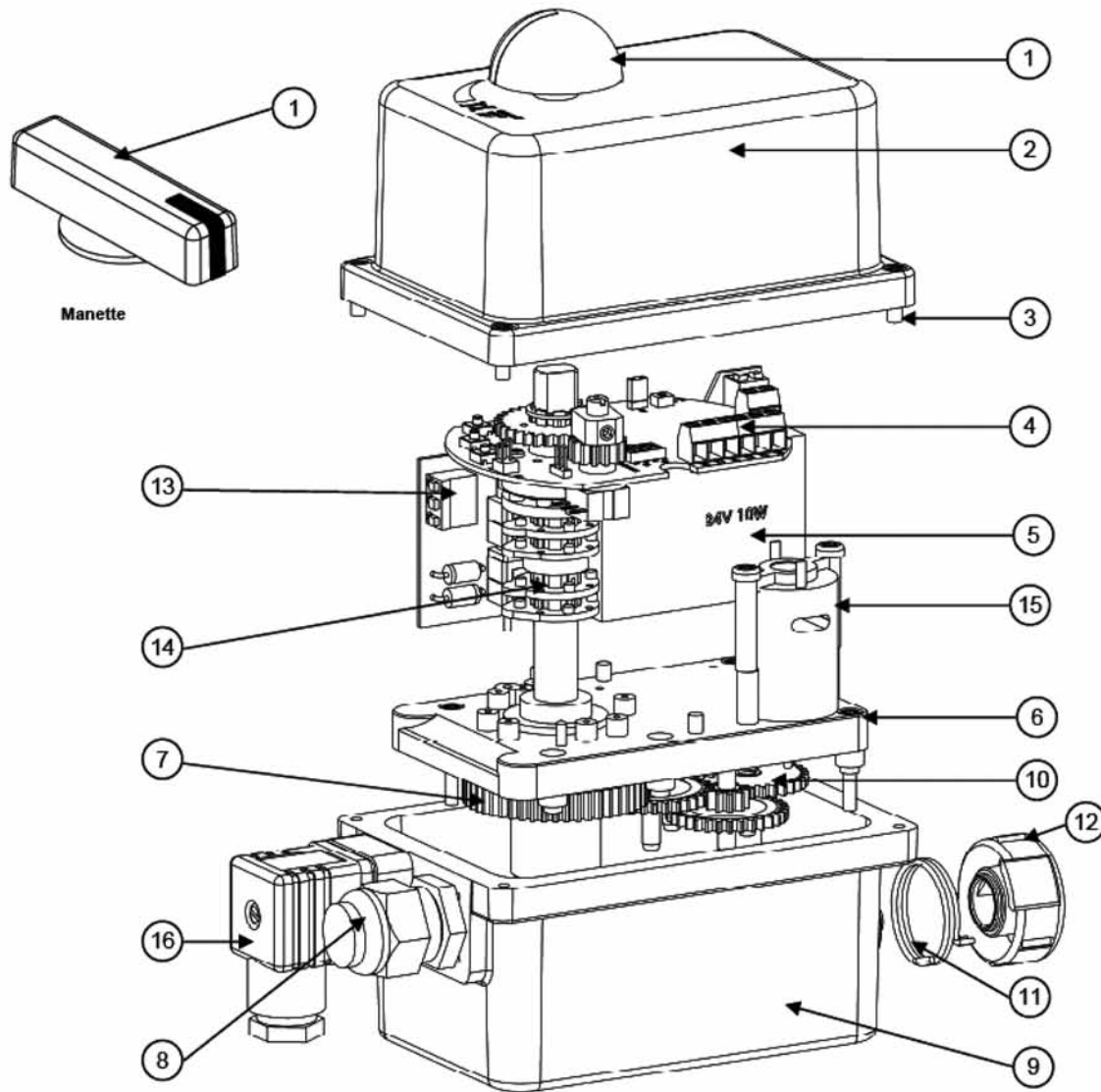
4. Technical data

IP Protection:	IP65 (<i>dusttight, water spraying "flow < 12.5l/min"</i>)
Corrosion resistance: <i>(outdoor and indoor use)</i>	Plastic; PA6.6, ABS, raw material; 304L Stainless or steel + An treatment
Temperature:	-10...+55°C
Hygrometry:	< 80% to 31°C (88 °F) with lineary decrease down to 50% at 40°C (according EN61010-1)
Pollution degree:	Class 2
Altitude:	0 to 2000 m
Operating time:	Around 10 s
Rotation angle:	90°
Manual override:	Out axle
Voltage:	24 V AC/DC 90...240 V AC (90...350 V DC)
Frequency:	50/60 Hz
Power:	15W or 45W
Overvoltage category:	Category II
Torque limiter:	Electric
Duty rating:	30%
Limit switches maximal voltage:	4...250 V AC/DC
Limit switches maximal current:	10mA to 5A max
Electrical wiring:	1 ISO M20 gland, 1 DIN43650 3P+T connector



Follow the voltage tag
on the actuator

4.1. Exploded view

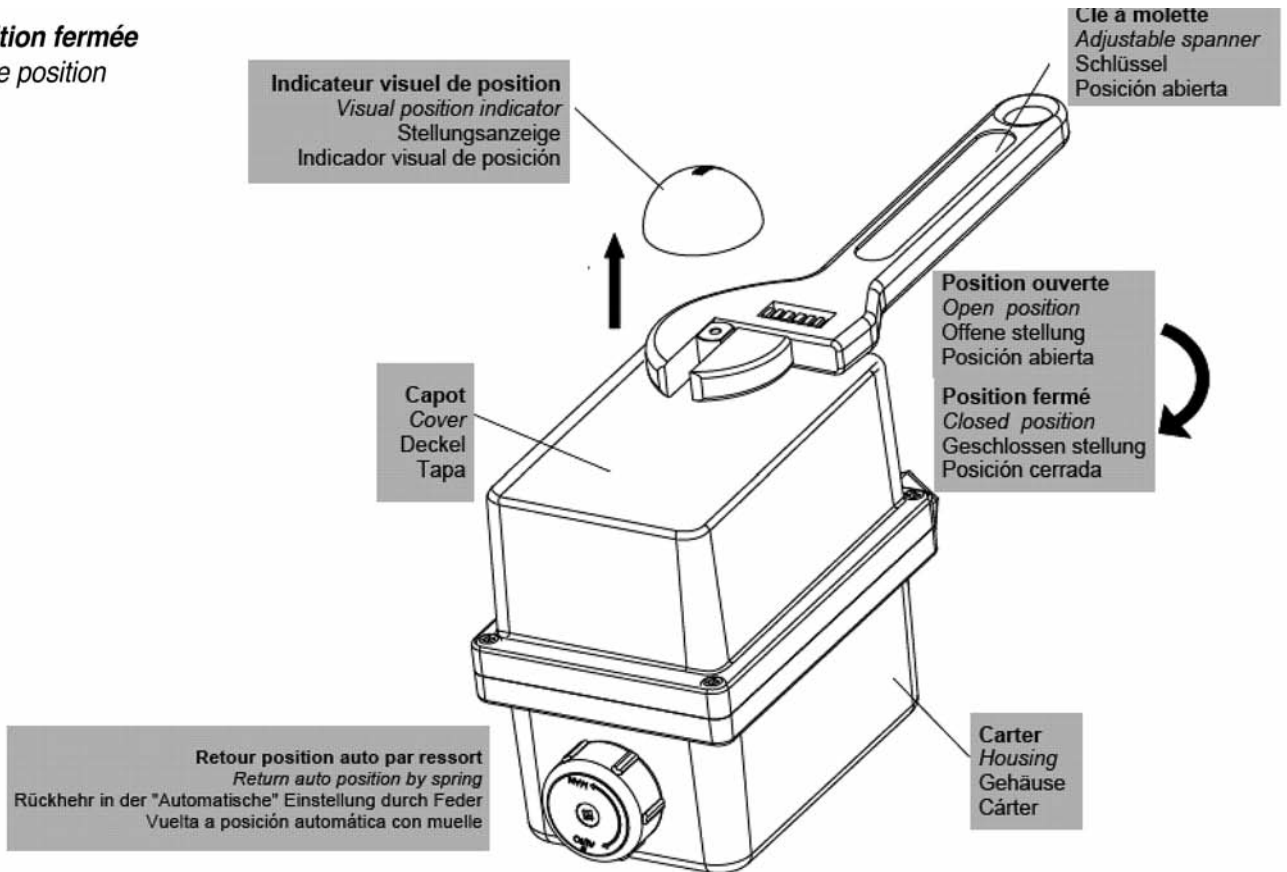


Rep.	Désignation	Designation	Bezeichnung
1	Indicateur visuel de position	Visual position indicator	Stellungsanzeige
2	Capot ABS	ABS cover	ABS Haube
3	Vis inox	Stainless steel screws	Edelstahl Schrauben
4	Bornier signal entrée / sortie	Input / output terminal trip	Anschlussklemmen des Signalgebers / Rückmeldung
5	Carte d'alimentation	Power supply card	Stromversorgung Karte
6	Plaque réducteur	Gear box plate	Getriebeplatte
7	Entraîneur	Shaft + sleeve	Antriebswelle
8	Presse-étoupe ISO M20	ISO M20 gland	PG Schrauben ISO M20
9	Carter Nylon	Nylon housing	Gehäuse
10	Engrenages	Gears	Getriebe
11	Ressort	Spring	Feder
12	Bouton de débrayage	Clutch knob	Schaltknopf
13	Bornier fin de course auxiliaire	Aux. Limit switch terminal trip	Zusätzlicher Endschalter
14	Cames	Cams	Nocken
15	Moteur	Motor	Motor
16	Connecteurs 3P+T (DIN436560)	Connectors 3P+T (DIN436560)	Gerätesteckdosen 3P+T (DIN436560)

6. Open / close position

Position fermée

Close position



Position ouverte

Open position

